



Never compromise on quality!

GLUES & ADHESIVES RANGE

PU RAPID WOOD ADHESIVE

30 Minute Polyurethane Wood Adhesive

Description

A one part, solvent-free, quick setting, moisture curing polyurethane adhesive specially formulated for water-resistant bonding and fast setting. D4 water resistance classification to EN204 and EN205.

Uses

Bond It **PU RAPID WOOD ADHESIVE** can be used in joinery and carpentry, for bonding garden furniture, staircases, boats, wooden constructions, sandwich panels and insulation materials. It has excellent adhesion to wood, chipboard, laminate, metals, polyurethane, expanded and extruded polystyrene foams, mineral wool, concrete, stone, bricks, gypsum boards and all traditional porous substrates.

The adhesive film has very good flexibility and can resist water and frost.

Preparation

Ensure all surfaces are clean, dry and free from grease, oil or any other contaminants that may hinder adhesion.

Application

Remove lid and cut the tip off the nozzle to an angle of 45°.

Apply the adhesive onto one of the substrates, or to both if the materials are porous. Assemble the parts immediately and clamp for at least 3 hours to achieve maximum bond strength.

With the addition of water to one of the surfaces, the adhesive will slightly expand, filling any irregularities in the substrate.

Container Size

750ml squeeze bottle.

Coverage

120-250g per m² depending on substrates.

Colour

Brown liquid.

Setting Time

Bond It **PU RAPID WOOD ADHESIVE** has an open time of approximately 15 minutes. Setting time will be achieved after 3 hours with final bond strength after 24 hours.

Shelf Life

6 months in sealed, original packaging between 5-25°C.

Storage Conditions

Store in cool, dry and well ventilated conditions.

Disposal of Containers

Do not leave empty containers where residue could be harmful to children, animals or the environment. Remove any containers to a central disposal point in accordance with local regulations.

Health & Safety

Contains isocyanates. See information supplied by the manufacturer. Irritating to eyes, respiratory system and skin. May cause sensitisation by inhalation and skin contact. Avoid contact with skin and eyes. In the event of contact, irrigate eyes immediately with clean water for 15 minutes and wash skin contamination with soap and water. Keep out of reach of children. Harmful by inhalation. Do not breathe vapour. Wear suitable protective clothing and gloves. In case of accident or if you feel unwell seek medical advice immediately (show the label where possible).

Contains 4'4'diphenylmethanediisocyanate, isomers and homologues. Limited evidence of carcinogenic effect. Harmful: danger of serious damage to health by prolonged exposure through inhalation. In case of accident by inhalation, remove casualty to fresh air and keep at rest. Persons already sensitised to diisocyanates may develop allergic reactions when using this product. Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product. This product should not be used under conditions of poor ventilation unless a protective mask with an appropriate gas filter (i.e. type A1 according to standard EN 14387) is used.

Specification Summary

Open Time @ 20°C	15 minutes
Pressing Time @ 20°C	3 hours
Full Cure @ 20°C	Approx 24 hours
Solid Content - EN827	95%
Density	1.1g/cm ³
Application Temperature Limits	+5 to 35°C
Temperature Resistance	-30 to + 100°C

Container Size:

Colour:	Brown
Code:	BDAPU375
Size:	750ml
Barcode:	5060021369338

The data presented in this leaflet are in accordance with the present state of our knowledge, but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this leaflet should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies raw materials are also being used. The recommendations do not absolve the user from the obligation of investigating the possibility of infringement of third parties rights and, if necessary clarifying the position. Recommendations for use do not constitute a warranty, either expressed or implied, of the fitness or suitability of the products for a particular purpose.



Certificate Number: 6152
ISO 9001
ISO 14001



BOND IT
Unit G16 River Bank Way, Lowfields Business Park,
Elland, West Yorkshire HX5 9DN.
Telephone: +44 (0)1422 315300 Fax +44 (0)1422 315310
Email: sales@bond-it.co.uk Website: www.bond-it.co.uk



V3 27/06/13