

PRODUCT SPECIFICATION *HERTALAN FS14*

<b>DESCRIPTION</b>	<i>hertalan fs14</i> is a high-quality, durably elastic black single-component adhesive glue based on synthetic rubber. This sealant can be used on both horizontal and vertical surfaces in HERTALAN <sup>®</sup> façade systems.
<b>TECHNICAL DATES</b>	Product type : Adhesive glue based on synthetic rubber and solvents. Colour : Black. Odour : Solvent-specific odour (free of aromatic compounds). Viscosity (20 °C) : 4,500 ± 2,000 Pa.s. Density (20 °C) : 1,150 kg/m <sup>3</sup> . Dry matter : 76 ± 2%. Flash point (closed cup) : < 0 °C. Shelf life : 9 months if kept in a cool place in properly sealed packaging.
<b>PROPERTIES</b>	<i>hertalan fs14</i> ensures strong adhesion when gluing EPDM film onto a suitable substrate. The adhesive bond is elastic and water-proof. <i>hertalan fs14</i> may be applied on one side. After complete drying, the adhesive bond is resistant to temperatures of approx. -40 °C to +80 °C.
<b>DIRECTIONS FOR USE</b>	<i>hertalan fs14</i> is ready-to-use and must not be diluted or mixed with other products. The glue may be used exclusively in dry weather at ambient temperatures of at least 5 °C.
<b>SUBSTRATES</b>	Concrete, aerated concrete, (mineralised) bituminous roofing strips, wood, various metals, acrylate glass etc. The base to which <i>hertalan fs14</i> is applied must be even, clean, undamaged, dry and free of oil or grease. Sharp segments must be smoothed out. <i>hertalan fs14</i> is not suitable for gluing on unlaminated (bare) polystyrene foam, softened PVC film and other solvent-sensitive substrates.
<b>CLEANING</b>	Clean used tools immediately after use with cleaning spirit.
<b>OPEN TIME</b>	The open time depends strongly on the temperature and relative humidity. At high temperatures, the open time will be shorter. HERTALAN <sup>®</sup> EPDM bands/strips should be rolled out and pressed onto the base before the glue develops a skin layer.
<b>CURING</b>	Depending on the type of base, weather and thickness of application, the adhesive bond will reach full strength within 48 hours.



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