# TREMCO Lasting Performance

# **SX200**

# SELF-LEVELLING GREEN SMOOTHING COMPOUND



# KEY BENEFITS SUMMARY

- Environmentally friendly product: OPC free and 38% recycled content
- Up to 30% reduction in environmental impact and global warming potential compared to traditional cementitious screeds
- Fast setting walk on after 2 4 hours under suitable conditions
- Rapid installation 2000 m² per day for 7 mm thickness, under suitable conditions
- Protein free will not harbour bacteria



# PRODUCT INFORMATION

#### **Description**

SX200 is a fast drying, self levelling, pump applied underlayment, for levelling of concrete floors before the installation of floor coverings.

#### **Usage/Purpose**

Provides good resistance to impact, point loading and abrasion. Ideally suited to floors in office buildings, shops, public buildings, schools, hospitals, airports and prisons.

# Colour

Grey powder

#### **Packaging**

25 kg plastic lined reinforced paper sack

#### **Application Thickness**

3-30 mm

#### **Standards**

All aspects of the installation must be in accordance with the requirements of BS 8204, BS 8203 (Installation of Resilient Floor Coverings) or BS 5325 (Installation of Textile Floor Coverings) and supplementary specifications.

#### **Accreditations**

■ EC1

# **Declaration of Performance**

SX200-20140702

# **Moisture Testing**

(in accordance with British Standards 8203)

- Suitable for application on substrates with <75 % RH.</li>
- It is recommended that a moisture test is conducted prior to the application of SX200. For further details or to arrange for a moisture test please contact tremco illbruck Technical Services.

# **Preparation**

Ensure all surfaces to be coated are clean, dry, frost free and free from grease, oil, dirt, dust, loose friable material and any other contaminants (coating, laitance, etc.).

- Any surface hardener or curing compounds should be thoroughly removed prior to the application of SX200.
- Mechanical preparation, using an enclosed shot blasting machine may be recommended and should be followed by thorough vacuuming to remove all surface dust.
- Concrete and sand/cement screeds must be fully cured and incorporate an effective damp proof membrane. For full details of surface preparation contact tremco illbruck Technical Services.

#### **Priming**

 All surfaces must be primed with CS150 Acrylic Primer (porous substrates) or CS100 Epoxy Primer (non-porous substrates).

#### **Mixing**

- Mix at slow speed using an electric drill and paddle. Add approximately 4.5 to 5 litres of water to the mixing vessel and add the 25 kg of SX200 while mixing to ensure a smooth final mix, free from lumps. Do not add additional water as this will reduce the performance of the final screed.
- A 65 mm by 40 mm flow ring should be filled with pre-mixed SX200. Using a flow chart, a spread ratio of between 220 mm and 240 mm should be obtained to ensure that a correct mix is passing through the pump.

### **Application**

- SX200 should be applied directly after mixing either by pouring a ribbon of material along the wet edge and then trowelled to form a smooth, even finish or by pumping directly onto the subfloor.
- Whilst still wet a spiked roller should be used to blend the flow lines together.
- Minimum thickness of SX200 should be 3 mm.
- For application over 8 mm, a 3 mm clean aggregate can be added to the mix at a ratio of 1:1.



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# **Protection on Completion**

Ensure the screed is not subject to draughts during the first 6 hours of curing as this may lead to cracking and crazing. Tape up doorways with polythene to prevent air movement.

Prevent contamination by following trades (e.g. plastering), including water spillage.

#### **Cleaning**

Immediately after use all tools and equipment should be cleaned with water. Cured material can be removed mechanically or by acid etching.

#### **Please Note**

WARNING: This product must not be mixed with wet or damp ordinary Portland cement based products.

# **Health & Safety Precautions**

Safety data sheet must be read and understood before use.

### **Contract Application**

tremco illbruck Limited has a network of nationwide approved installers and provides full technical assistance on specific site applications.

#### **Availability**

Direct from tremco illbruck (see back of leaflet for address and telephone details), or via local and national distributors.

# **Technical Service**

tremco illbruck has a team of experienced Technical Sales Representatives who provide assistance in the selection and specification of products. For more detailed information, service and advice, please call Customer Services on 01942 251400.

# **Guarantee/Warranty**

tremco illbruck products are manufactured to rigid standards of quality. Any product which has been applied (a) in accordance with tremco illbruck written instructions and (b) in any application recommended by tremco illbruck, but which is proved to be defective, will be replaced free of charge.

No liability can be accepted for the information provided in this leaflet although it is published in good faith and believed to be correct.

tremco illbruck Limited reserves the right to alter product specifications without prior notice, in line with Company policy of continuous development and improvement.

# TECHNICAL DATA

PROPERTY	RESULT
Composition	A combination of natural and recycled raw materials
	and is free from Portland cement
Pot Life (at 20°C)	20 minutes
Fire Resistance	BS 476-7 Spread of Flame: Class 1
Impact Resistance	BS8204 Part 1 Cat: A
Temperature Resistance	+50°C max
Abrasion Resistance	(Taber H22 Wheel/1 kg) 1.7g loss/1000 cycles
Ultimate Compressive Strength	BS EN 196: 35 N/mm <sup>2</sup>
Shore D Hardness	88
Adhesion to C30 Concrete	28 Days: > 1 N/mm <sup>2</sup>
Shrinkage	< 0.06%
Maximum Particle Size	0.5 mm
Protein Content	Nil
Thickness	3 – 30 mm
Laying Temperature	5 – 30°C
Flow Ring	65 mm diameter x 40 mm high: 220 – 240 mm
Mix Ratio per 25 kg	4.5 – 5 litres water
Coverage	An average thickness of 3 mm will provide a typical coverage rate of 5 m² per mix
	The coverage rate is based on a flat level surface, additional material should be allowed for where the surface is rough, uneven or where a specific SR level is to be achieved.
Cure Time (at 20°C)	10 mm thickness: at 10°C: Walk On 4 - 8 hours, Full traffic 2 days at 20°C: Walk On 2 - 4 hours, Full traffic 2 days
Drying Time	Moisture sensitive floor finishes can be installed when the screed is dry to 75% RH as per BS8203, typically after 24 hours, dependent on thickness and ambient conditions (20°C, 50% RH)
	After 6 hours curing without draughts ensure the area has sufficient ventilation to allow the screed to dry
Storage	Store indoors in dry conditions at 25°C, stacked not more than 2 pallets high
Shelf Life	6 months when stored as recommended in original unopened packaging
	High temperatures and humidity will lead to a reduced shelf life





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