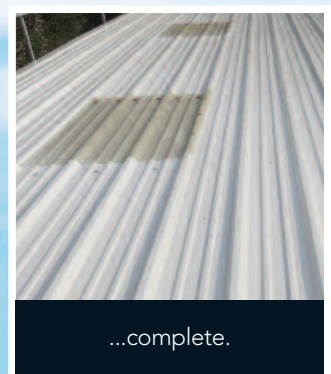
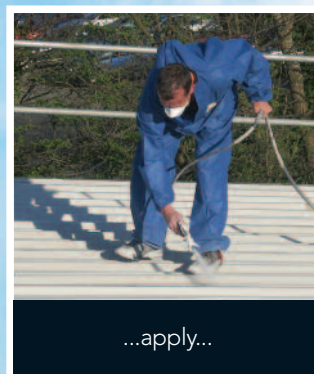
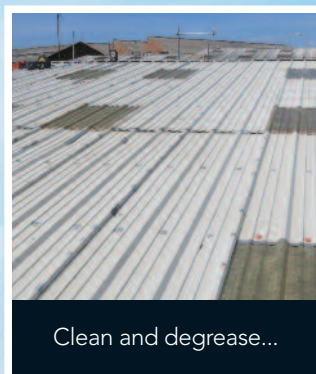
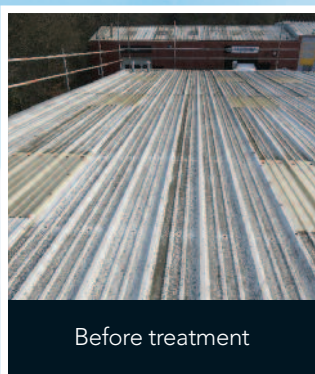


## Application Method

# Metalseal Metal Roof Coating System

- 1 Clean and degrease roof surface and allow to dry
- 2 Remove loose and flaking material
- 3 Apply Liquasil Corrosion Primer to rusted areas
- 4 Apply Metalseal 20 to entire roof surface



## TECHNICAL DATA SHEET

# Metalseal Metal Roof Coating System

Reference	Corrosion Primer	Metalseal 20
Purpose/Uses	<i>Rust tolerant primer for use with Liquasil polymer top-coats</i>	<i>Permanent system for external refurbishment of metal profile roof systems</i>
Colour	<i>Grey / Silver</i>	<i>RAL Colour range</i>
Application	<i>Brush or Roller</i>	<i>Brush / Roller / Spray Apply one or two coats to leave a smooth even and patch less finish Airless Spray – min 3000 tip pressure, Tip size – 5/21</i>
Volume Solids	<i>60%</i>	<i>85%</i>
Recommended Film Thickness	<i>DFT @100um = 6 sq metres per litre Heavily rusted or pitted surfaces may require 2 coats</i>	<i>DFT @300um = 3m<sup>2</sup> per litre DFT @ 250um = 3.5m<sup>2</sup> per litre</i>
Coverage Rate	<i>Approx 6 m<sup>2</sup> per litre</i>	<i>Approx 3 to 4 m<sup>2</sup> per litre</i>
Drying Time	<i>Touch Dry 30 minutes. Recoat after 6 hours</i>	<i>Rain free in 1 to 2 hours. Thoroughly dry in 8 hours</i>
Thinners/Brush wash	<i>Use Sacrificial Brushes</i>	<i>Xylene</i>
Weight Per Litre	<i>2.1kg</i>	<i>1.0 at 20 deg C</i>
Flash Point	<i>Above 28 deg C</i>	<i>Above 32 deg C</i>
V.O.C	<i>Approx 345 grms/litre</i>	<i>45 grms/litre</i>
Finish	<i>Flat Matt</i>	<i>Sheen/Matt</i>
Application Temperature	<i>- 20 Deg C +40 Deg C</i>	<i>- 5 Deg C +60 Deg C</i>
Approvals	<i>N/A</i>	<i>BS 476: Part 7: 1997 (Surface spread of flame) Part No 303467 BS 6920 Water Quality DIN EN ISO 7783-2.</i>
Surface Preparation	<i>All surfaces must be clean and completely dry.</i>	<i>All surfaces must be clean and completely dry.</i>