



A **SHERWIN-WILLIAMS** Company



REF : CLHB 2016 06

Resuline

DESCRIPTION

Resuline is a fast curing high-build epoxy coating system for application of demarcation lines, hazard warning logo's, hatching and direction for pedestrian and truck routing to floors at a thickness from 200 to 500 microns. The coloured high gloss finish is hard wearing and has good general chemical resistance.

Resuline can be applied to a wide variety of surfaces and finishes subject to appropriate preparation.

Resuline is designed to be applied by brush, roller or trowel to tapes and markers with the minimum of creep, even on textured surfaces. Resuline is available in a limited range of colours.

ADVANTAGES

- High-build line marking in one application
- Minimal creep at line edges
- Fast setting on curing
- Low odour solvent free
- Hygienic and easily cleaned
- Good colour stability

RECOMMENDED USES

- Food processing and beverage line marking
- Chemical plant room line marking
- Engineering workshop line marking
- Automotive & aviation line marking
- Factory unit line marking
- Excellent for all demarcation and walkways

PRODUCT INFORMATION

System thickness (dry)	Solids content by weight	Pack sizes	Pack make up	Shelf life	Storage
200 microns to 500 microns (Per coat)	100 %	2.5 kg.	1 X Base 1 X Hardener	12 Months (Base & Hardener)	Keep out of direct sunlight. Store in a dry place, not below 15°C

DRYING TIMES & COVERAGE RATES at 20°C

Coverage rate	Pot life	Recoat time	Light traffic	Full traffic	Full chemical cure
2.5 kg. will cover 60 linear metres @ 240 microns thickness 100mm wide	15 Minutes from mixing	4 - 5 hours or once surface has lost tackiness	8 - 10 Hours	24 - 36 Hours	Up to 7 Days



Specification

Product : Resuline

Finish : Smooth Gloss Finish

Thickness : 200 to 500 microns

Colour : Available in limited RSL Colour's

Products required for this system

Prime : Not required

System : Resuline at required thickness

Surface Seal : Not required

Preparation

New Concrete Floors: New concrete must be clean, sound, dry and fully cured and surface laitance removed preferably by enclosed shot blasting or mechanical grinding, a minimum strength of 25N/mm² is required.

Existing Concrete Floors: Remove all dirt, oil, grease or other surface contaminants by enclosed shot blasting, scarification or mechanical grinding. Fats, oils or greases must be removed by mechanical means and detergent washing. Local repairs should be carried out using **Resupatch** or **Resuscreed 43**.

Coated Surfaces: Prepare surface to ensure that there is an adequate mechanical key. Care should be taken to ensure compatibility between the existing surface and **Resuline**.

Set out line markings as required marking positions with tape or chalk as appropriate. Ensure that all surfaces are prepared before mixing, and only mix materials as required

Priming

Open, porous substrates may require priming with **Resuseal WB**. Selection of primer may be affected by the time frame for the application.

If the substrate appears very weak and dusts easily the matrix of the screed can be strengthened by installing **Resutop Binder** a low viscosity binder formulated for defective substrates. (Contact RSL for further information).

Application

The ambient temperatures of the areas should not be allowed to fall below 10°C throughout the application and the curing period, as this could have an adverse effect on the appearance and colour of the system. Surface temperature must be above 5°C.

Where possible it is recommended that the application area is heated to a minimum temperature of 15°C ideally to allow the ambient and substrate temperature to stabilise prior to installation.

Mixing: Pre-mix the coloured base component to a uniform consistency then mix the entire contents of the base with the hardener. If a separate mixing bucket is being used mix thoroughly ensuring all contents of both components are removed from the buckets supplied. Mix using a slow speed electric mixer for approximately two minutes or until the two components have fully combined.

Application methods should be selected based on the size and area to be covered, and the thickness of the line to be applied. Short or medium pile good quality rollers or brushes should be used, or straight edges such as trowels can be used if applying to tapes. Spread the material rapidly and then roll to finish. Remove tapes shortly after application, by pulling across the line. Do not hold bulk materials in a pot or scuttle, as this increases the rate of reaction reducing the working time. Ensure that rollers are changed regularly to prevent cure of materials in the roller.

Resuline is not normally recoated, if required re-coat as soon as the surface is tack free (i.e. 4 hours onwards). For the best inter-coat adhesion **Resuline** should be applied not later than 24 hrs after previous coatings.

Category Guide

FeRFA Category : 3

Technical Information

The following figures are obtained from laboratory tests and our experience with this product .

Slip Resistance Dry > 60

Method BS7976 pt1-3 2002

Wet Please consult RSL

The slip resistance of a floor surface can vary as a result of the installation process, conditions at the time of application and subsequent traffic. Inappropriate cleaning or maintenance can adversely affect the performance. For further advice on potential wet areas please consult RSL.

Abrasion Resistance

n/a

Method BS8204 /ASTM D4060

Temperature Resistance

Tolerant of sustained temperatures of up to 45°C

Chemical Resistance

Good Chemical Resistance
Consult RSL on specific materials

Compressive Strength

n/a

Flexural Strength

n/a

Tensile Strength

n/a

VOC

197 g/l

Calculation based on a full mixed unit

Life Expectancy

3-4 years plus
Subjected to Industrial Traffic
RSL terms and conditions will apply

Maintenance and Cleaning

RSL recommend that **Resuline** should be cleaned with a regular industrial cleaning regime with a floor scrubber utilising **R.S. Industrial Floor Cleaner** or similar with dirty water being removed. Isolated localised cleaning can be carried out using **R.S. Tyre Mark Remover**, **R.S. Fats & Grease Remover** & **R.S. Oil Remover**.

All surfaces should be thoroughly rinsed with clean water after the use of chemical cleaners.

Please refer to the RSL Guide to Cleaning of Resin Floors

Health and Safety

Resuline is formulated from materials designed to achieve the highest level of performance as safely as possible. However, specific components require proper handling and suitable equipment, this information is given in the relevant safety data sheets. In all cases, spillages or skin contamination should be cleaned as soon as practically possible, by dry wiping of the affected area, and thorough washing with soap and water.

The information given in this data sheet is derived from tests and experience with the products and is believed to be reliable. The information is offered without guarantee to enable purchasers to determine for themselves the suitability of the product for their particular application. Any specification or advice given by Resin Surfaces Limited or its agents is based on the information supplied by the purchaser. Resin Surfaces Limited cannot be held accountable for errors or omissions as a result of that information being incorrect or incomplete. No undertakings can be given against infringement of patents. Some materials are derived from natural sources. As such some variation may occur. Site conditions may also contribute to variation in finish and colour.

Tel : + 44 (0) 161 483 1232 Fax: + 44 (0) 161 483 2565
Email : info@resinsurfaces.co.uk Web : www.resinsurfaces.co.uk
Registered in England : 1659941 Vat No : GB 373 485 624