# Application

# Shake the canister vigorously at least 20 times. Leaving the cap on the can, screw the nozzle firmly into the connector on the top of the trigger.

# Remove safety catch and pull the trigger to activate can. Fill approximately half of the required depth of the cavity because the foam will expand.

- On horizontal surfaces always work away from the exuding bead and work upwards on all vertical surfaces.
- The foam is firmly set in approximately 1 hour (depending on temperature and humidity) when any excess can be trimmed with a sharp blade.

## Cleaning

Remove excess foam immediately with illbruck PU foam cleaner or acetone. Ensure surface is solvent resistant before cleaning. Cured foam can only be removed mechanically.

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**Shelf Life** 

Store between +5°C and +25°C in dry conditions.

9 months when stored in its original unopened containers.

## **Health & Safety Precautions**

Services on 01942 251400.

Safety data sheet must be read and understood before use.

# **Technical Service**

tremco illbruck has a team of experienced Technical Sales
Representatives who provide assistance in the selection and specification of products. For more detailed information, service and advice, please call Customer

# **Product Information**

## **Description**

FF177 is a modified, single component, fire rated polyurethane foam.

## **Usage / Purpose**

FF177 is used to seal linear gaps.

#### **LIMITATIONS**

As with all PU foams, FF177 will not adhere to Teflon, polyethylene or silicone coated surfaces. The cured foam is adversely affected by UV light and should be covered with a suitable sealant such as FS703 silicone or FS701 intumescent acrylic.

## Colour

Grey

# **Packaging**

880 ml pressurised canister

## **Availability**

Direct from tremco illbruck (see back of leaflet for address and telephone details).

## **USAGE GUIDELINES**

# **Necessary Tools**

Cutting knife, tape for masking of adjacent areas. Unstable areas may need to be clamped or secured during curing.

## **Preparation**

- Always carry out a test to confirm compatibility prior to use.
- Protect floor coverings with paper or a plastic film.
- The surfaces must be dry, solid, stable and capable of carrying the load of the panels to be installed.
- Remove all loose particles, dust and grease.
- A speedier cure can be attained by moistening the substrates if needed.





when used with FS701

silicone sealant

intumescent acrylic or FS703







# **Technical Information**

Property	Test Method	Result	
Composition		Polyurethane foam	
Fire Performance*	In accordance with BS EN 1366-4 EN 13501: Pt 2 :2007	Up to 4 hours	
Classification	DIN4102: Part 1	B1	
Canister Temperature Limits		+10°C to +30°C	
Ambient Temperature Limits		+5°C to +35°C	
Density	LAB015 - 3 cm in width at 23°C and 50% RH	30 - 40 kg/m³	
Tack FreeTime	LAB014- 3 cm in width at 23°C and 50% RH	10 minutes	
CuttingTime	LAB014- 3 cm in width at 23°C and 50% RH	60 minutes	
LoadingTime		24 hours	
Tensile Strength	DIN 53455	103 kPa	
Shear Strength	DIN 53422	80 kPa	
Thermal Conductivity	EN 12667	36 mW/m.K	
Temperature Resistance		Short Term: -40°C to +130°C Long Term: -40°C to +90°C	

<sup>\*</sup>Please note that achievable fire rating depends upon specific joint configuration

# **Guarantee / Warranty**

tremco illbruck products are manufactured to rigid standards of quality. Any product which has been applied (a) in accordance with tremco illbruck written instructions and (b) in any application recommended by tremco illbruck, but which is proved to be defective, will be replaced free of charge.

No liability can be accepted for the information provided in this leaflet although it is published in good faith and believed to be correct. tremco illbruck Limited reserves the right to alter product specifications without prior notice, in line with Company policy of continuous development and improvement.

# **Performance**

Tested Gap Widths (mm)	Substrate Depth (mm)	installation	Integrity (minutes)	Insulation (minutes)
10	Concrete - Concrete 100 mm	100 mm deep PU Foam	90	90
20			60	60
30			45	45
10		1:1 ratio FS701 back filled with PU Foam	240	240
20			120	120
10		1:1 ratio FS703 back filled with PU Foam	240	240
20			240	180
30			240	180
10	Concrete - Concrete 200 mm	200 mm deep PU Foam	240	240
20			180	180
30			120	120
10		1:1 ratio FS701/FS703 back filled with PU Foam	240	240
10			240	240

