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REF: SQMS 2016 06



### **DESCRIPTION**

Decora MS is a decorative epoxy resin floor screed incorporating multi-coloured aggregates, designed to produce a hard wearing, attractive, impervious sealed surface. The system is applied at 4mm minimum thickness and then sealed with clear resin to provide a Matt or Gloss finish.

#### **ADVANTAGES**

- Decorative
- Hard wearing and durable
- Ease of application
- Low odour safe for application in hygiene conscious areas
- Available as matt or gloss
- Good slip resistance properties
- Excellent abrasion and impact resistance
- Good chemical resistance
- Non-dusting

## **RECOMMENDED USES**

- Buildings where a seamless decorative finish is required
- Pharmaceutical areas
- Animal compounds and veterinary areas
- Toilets and reception areas
- Healthcare industry
- Production areas
- Industrial workshops

# PRODUCT INFORMATION

System thickness (dry)	Solids content	Pack sizes	Pack make up	Shelf life	Storage
4 mm to 6 mm	100%	28 Kg.	28 kg. unit - 1 X Base 1 X Hardener 1 X Aggregate bag	12 Months (Base & Hardener) 12 Months ( Aggregate)	Keep out of direct sunlight Store in a dry place, not below 15°C

# DRYING TIMES & COVERAGE RATES at 20°C

Coverage rate	Pot life	Recoat time	Light traffic	Full traffic	Full chemical cure
28 kg. will cover 3.5 sq m @ 4mm	Including Aggregate (30 Mins)	For Seal Coats 8 Hours (Depending on Temperature)	24 Hours	72 Hours	Up to 7 Days















# Specification

Product: Decora MS

Finish: Light Textured Multi-Coloured Finish

Thickness: 4-6 mm

Colour: Available in a Range Colour Blends

# Products required for this system

Prime: Resuprime or R.S Dampshield

System: Decora MS at required thickness

Surface Seal : R.S. Screed Seal Clear followed by Resutop Clear and Resupen WB Matt Clear

## Preparation

To achieve the best performance from **Decora MS** the correct surface preparation is essential. Substrates must be clean, sound, dry and free of surface laitance with a minimum strength of 25N/mm². All surfaces must be prepared by vacuum blasting or mechanical abrasion.

# Priming

**Decora MS** can be applied onto a wet or cured coat of **Resuprime** solvent free epoxy resin primer, normally applied at 4 sq.m. per kg. Very rough or porous surfaces may require an extra coat of **Resuprime** which should be allowed to dry before a tack coat is applied. Alternatively the surface of the wet primer can be scattered with a coarse grade kiln dried sand such as 14/25 mesh and then allowed to cure. **Resuscreed Quartz** must then be applied within 24hours.

If substrates do have moisture levels above 75% RH prime the surface with **R.S.Dampshield** (number of coats dependent on moisture content).

### **Application**

The ambient temperatures of the areas should not be allowed to fall below 10°C throughout the application and the curing period , as this could have an adverse effect on the appearance of the system. Surface temperature must be above 5°C.

Where possible it is recommended that the application area is heated to a minimum temperature of 15°C ideally to allow the ambient and substrate temperature to stabilise prior to installation.

**Decora MS** should be worked with a trowel or float to achieve a dense, compacted finish. This is best achieved by the application of smooth even pressure in one direction, gradually increasing the pressure as the material compacts and beds down. Over-working the material will draw fines to the surface which may result in variations in the surface finish.

The surface should be protected from temperatures of less than 10°C and moisture in the early stages of cure.

#### Seal Coats

**Decora MS** is normally sealed with the application by squeegee of one coat of **R.S. Screed Seal** at a rate of 3-4 sq m per kg. This would be followed by a roller coat of **Resutop Clear** at a rate of 3-5 sq m per kg. This will typically achieve a slightly mottled textured finish. If a very smooth profile is required a further coat of **Resutop Clear** should be applied at 5 sq m per kg. **Resutop Clear** provides a Gloss finish which can be used as the wearing coat for **Decora MS**, but it is usually completed with a further roller application of **Resupen WB Matt Clear** to provide an even flat finish. This is effective in minimizing any floor undulations. Whilst providing a more scratch and abrasion resistant surface.

#### Coving

Coving can be formed in advance of the floor laying process, and or at the same time. Where laid in advance a joinline may be visible between the cove and floor.

At 100mm nominal height, one 28 kg. unit of **Decora MS** will typically form up to 10 linear meters of coving which must be applied onto a **R.S. Tack Primer** in the same way as for a floor finish. Coving can be sealed using the same seal coats as for the floor.

# Category Guide

FeRFA Category: 6

### **Technical Information**

The following figures are obtained from laboratory tests and our experience with this product .

Slip Resistance Dry > 50

Method BS7976 pt1-3 2002 Wet Please consult RSL

The slip resistance of a floor surface can vary as a result of the installation process, conditions at the time of application and subsequent traffic. Inappropriate cleaning or maintenance can adversely affect the performance. For further advice on potential wet areas please consult per

Abrasion Resistance n/a

Method BS8204 / ASTM D4060

Temperature Resistance Tolerant of sustained

temperatures of up to 60 °C

Chemical Resistance Good.

Consult RSL for Further details

Compressive Strength 47.5N/mm<sup>2</sup>
Flexural Strength 20.5N/mm<sup>2</sup>
Tensile Strength 10.9N/mm<sup>2</sup>
VOC 40 g/I

Calculation based on a full mixed unit

Life Expectancy 6 years plus

Subjected to Industrial Traffic RSL terms and conditions will apply



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#### BSEN 13813 SR B 3.5 - AR 0.5 - IR>4

Resin coating/screed for use inside buildings as per RSL data sheet

Wear resistance: AR 0.5
Bond strength: B 3.5
Impact resistance: IR > 4

## Maintenance and Cleaning

RSL recommend that **Decora MS** should be cleaned with a regular industrial cleaning regime with a floor scrubber utilising **R.S. Industrial Floor Cleaner** or similar with dirty water being removed. Isolated localised cleaning can be carried out using **R.S. Tyre Mark Remover**, **R.S. Fats and Grease Remover** & **R.S. Oil Remover**. All surfaces should be thoroughly rinsed with clean water after the use of chemical cleaners.

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Please refer to the RSL Guide to Cleaning of Resin Floors

## Health and Safety

**Decora MS** is formulated from materials designed to achieve the highest level of performance as safely as possible. However, specific components require proper handling and suitable equipment, this information is given in the relevant safety data sheets. In all cases, spillages or skin contamination should be cleaned as soon as practically possible, by dry wiping of the affected area, and thorough washing with soap and water.

The information given in this data sheet is derived from tests and experience with the products and is believed to be reliable. The information is offered without guarantee to enable purchasers to determine for themselves the suitability of the product for their particular application. Any specification or advice given by Resin Surfaces Limited or its agents is based on the information supplied by the purchaser. Resin Surfaces Limited cannot be held accountable for errors or omissions as a result of that information being incorrect or incomplete. No undertakings can be given against infringement of patents. Some materials are derived from natural sources. As such some variation may occur. Site conditions may also contribute to variation in finish and colour.

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